



SYSTEM INFORMATION

Glasurit® textured finishes

Repair of two-colour paintwork with 90 Line on the 208 GTI 30th

1. Application

System designed to repair textured finishes with 90 Line by professional refinish centres.

On the 208 GTI 30th special edition model, the KAH colouring is a combination of textured matt black (Ice Black) and glossy red (Red Hot).

To repair a panel painted in textured black and to avoid differences in appearance, the complete panel must be repainted: after careful masking, apply the texture coat, the black basecoat and the matt clearcoat on the complete blending area. This entire process should be carried out in one working day.

2. Substrates

- Glasurit filler
- Automotive OEM finishes, fully cured and solvent-resistant
- Refinishes, fully cured and solvent-resistant

Pretreatment		
	Clean 1x	Glasurit 700-10 Degreasing and cleansing agent
	Wipe dry	
	P280 – P320	Sanding of the matt, textured surface to be repaired
	P400	Using an orbital sander By hand until a smooth and uniform surface is obtained.
	Clean 1x	Glasurit 700-10 Degreasing and cleansing agent
	Wipe dry	
		Mask and carefully place the fine line tape on the colour transition and the foam tape on the demarcations.

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The textured matt black is a three-layer system:

1st coat = texture coat

2nd coat = matt black basecoat

3rd coat = matt clearcoat



Application of the texture coat with 522-345 on the complete matt black panel

	Matt textured clearcoat		
	923-115	117 g	Glasurit 923-115 Universal Clear VOC + Glasurit 522-345 Texture additive fine
	522-345	183 g	
	929-31	153 g	Glasurit VOC Hardener 929-31
	352-91	26 g	Glasurit Reducer 352-91
			Compliant gravity feed spraygun 1,3 mm 2,0 bar
	2		40 – 50 µm. After the first coat, allow to flash off until matt. Before drying, allow to flash off until a totally matt surface is obtained.
	60°C		30 min

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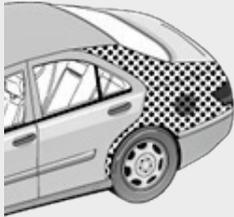


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Application of 90 Line “Ice Black” on the complete panel

		Basecoat	
		2 : 1 mixing stick	Glasurit 90 Line Basecoat Glasurit 93-E 3 Adjusting Base
			HVLP 1,3 mm 2,0bar
		2 + 1 effect coat	15 – 20 µm
			After each coat, allow to flash off until matt.
		20°C	Please note: The flash-off time can be reduced by using blow equipment
		45°C	Approx. 10 min + cooling

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Application of the matt clearcoat on the complete panel

		clearcoat	
		100 g 33 g 17 g	Glasurit 923-55 Extra matt clearcoat Glasurit 929-31 VOC Hardener Glasurit 352-91 Reducer
			HVLP 1,3 mm 2,0 bar
		2	40 – 50 µm
			After the first coat, allow to flash off until matt. Before drying, allow to flash off until a totally matt surface is obtained.
		60°C	30 min

Important note

The appearance achieved may differ slightly from the result desired if the application conditions, in particular the number of coats and film thickness, are not observed.

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Special precautions:

Painting must be carried out in the cleanest possible conditions. Any surface defects cannot be removed through polishing.

Removing a surface defect, if necessary, requires repainting of the complete panel, which means that the complete system consisting of a texture coat, a basecoat and a matt clearcoat must be re-applied.

Maintenance of the textured paint:

Always avoid:

- polishing of the paint surface
- the use of wax and polish
- the use of abrasive sponges (e.g. household sponges, cloths etc.)
- car wash
- the use of aggressive products (cleaning agents, oils, greases etc.)

Cleaning:

Do not wash the vehicle in bright sunlight.

Before washing, remove soiling such as dust, leaves etc, using compressed air.

Soak the remains of insects and bird droppings in water before removing them using a high-pressure cleaner.

Wash preferably by hand, using a soft sponge, neutral soap and lots of water. Dry preferably with compressed air and a piece of soft chamois leather.

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