






















SYSTEM INFORMATION

Glasurit® 90 – Porsche chrome blue / silver liquid metal

Properties: Special refinishing system for Porsche 918 Spyder in chrome blue and silver (liquid metal).

Remarks: Sand existing substrate carefully to avoid any sanding scratches! Be sure to use only the recommended grit sizes!

- Substrates:**
- Well-cured old paintwork
 - Glasurit® 285- VOC HS Filler
 - Glasurit® 285- VOC HS Primer Filler













Pre-treatment	Glasurit® 700-1 Cleaner	 1x	 Wipe dry	Sand very carefully; use only recommended grit sizes!	 P80-P1500, depending on the damaged area	Glasurit® 700-1 Cleaner	 1x	 Wipe dry		
Body filler (coarse + fine)	Glasurit® 839-20/ -20K Multi-Purpose Body Filler	Glasurit® 948-36 Hardener Paste, red	 + 2-3%	 20-30 min. at 20°C	 3-5 min.	 P80/P150 coarse sanding	Glasurit® 581-90 Guide Coat, anthracite	 P240 - P320 fine sanding	 700-10 1x	 Wipe dry
or alternatively: Glasurit® 839-90 Plastic Body Filler										
Primer filler	Glasurit® Primer Filler Pro, grey 285-270	Glasurit® 929-58 HS Filler Hardener	Glasurit® 352-91 Reducer	 5 : 1 : 1	 HVLP 1.7- 1.9 mm 2.0 bar	 ½ +1 50 -70 µm	 35 min. at 60°C	 P400 - P1000 dry sanding	 700-1 1x	 Wipe dry
or alternatively: Glasurit® Non-Sanding-Filler 285-31 VOC										

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SYSTEM INFORMATION

Glasurit® 90 – Porsche chrome blue / silver liquid metal

Ground coat 90-M50 (transparent)	Glasurit® 90-M50 Blending Clear	Glasurit® 93-E3 Reducer	 2:1 mixing stick	 HVLP 1.3 mm 2.0 bar	 2	 Flash off until matt	
90-liquid metal	Glasurit® 90-liquid metal Basecoat	Glasurit® 93-E3 Reducer	 2:1 mixing stick	 HVLP 1.3 mm 2.0 bar	 2 + 2 x ½ to match the effect	 Flash off until matt after each spraycoat.	
Clearcoat	Glasurit® 923-447 HS VOC Clear, scratch-resistant	Glasurit® 929-33 Hardener	Glasurit® 352-91 Reducer	 2:1 + 10% mixing stick	 HVLP 1.3 mm 2.0 bar	 2	 30 min. at 60°C

Remarks: Please refer to blend-in process for chrome blue / silver liquid metal for detailed information on the blend-in repair.

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