SYSTEM INFORMATION

Glasurit® 90 – Porsche chrome blue / silver liquid metal

Properties: Special refinishing system for Porsche 918 Spyder in chrome blue and silver (liquid metal).

Remarks: Sand existing substrate carefully to avoid any sanding scratches! Be sure to use only the recommended grit sizes!

Substrates:
- Well-cured old paintwork
- Glasurit® 285- VOC HS Filler
- Glasurit® 285- VOC HS Primer Filler

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**Glasurit® 90 – Porsche chrome blue / silver liquid metal**

<table>
<thead>
<tr>
<th>Ground coat</th>
<th>Glasurit® 90-M50 Blending Clear</th>
<th>Glasurit® 93-E3 Reducer</th>
<th>2:1 mixing stick</th>
<th>HVLP 1.3 mm 2.0 bar</th>
<th>1</th>
<th>Flash off until matt</th>
</tr>
</thead>
<tbody>
<tr>
<td>90-liquid metal</td>
<td>Glasurit® 90-liquid metal Basecoat</td>
<td>Glasurit® 93-E3 Reducer</td>
<td>2:1 mixing stick</td>
<td>HVLP 1.3 mm 2.0 bar</td>
<td>2 + 2 x ½ to match the effect</td>
<td>Flash off until matt after each spraycoat</td>
</tr>
<tr>
<td>Clearcoat</td>
<td>Glasurit® 923-447 HS VOC Clear, scratch-resistant</td>
<td>Glasurit® 929-33 Hardener</td>
<td>2:1 + 10% mixing stick</td>
<td>HVLP 1.3 mm 2.0 bar</td>
<td>2</td>
<td>30 min. at 60°C</td>
</tr>
</tbody>
</table>

**Remarks:** Please refer to blend-in process for chrome blue / silver liquid metal for detailed information on the blend-in repair.

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