



SYSTEM INFORMATION

Glasurit® Line 90-LAM 0058 / Lamborghini Arancio Atlas Mica

Process description: Glasurit® Refinish process with improved surface hardness for Lamborghini colour LAM 0058 / Arancio Atlas Mica with 90 Line and 22 Line VOC as undercoat.

Cleaning	Glasurit 700-10 Degreasing and Cleansing agent	1x	wipe dry	P240 - P320	Glasurit 700-1 Cleaner	1x	wipe dry				
	Primer Filler	Glasurit 285-505 HS Primer Filler, grey	Glasurit 929-55, -56 HS Filler Hardener	Glasurit 352- Reducer	4:1:1 mixing stick	HVLP 1,7-1,9 mm 2,0 bar	2 50 – 70 µm	20 min. at 60°C.	P 400	700-1 1x	wipe dry
or alternatively all other Glasurit 285- primer filler / filler											
Undercoat	Glasurit 22 Line VOC 22-MC 35 15,3 g 22-M 60 63,9 g 22-A 172 9,8 g 22-M 5 8,6 g 22-A 126 2,4 g	Glasurit 929- VOC Hardener	Glasurit 352- Reducer	2:1 +10% mixing stick	HVLP 1,3 mm 2,0 bar	2 40-60 µm	30 min. at 60°C.	P 400 P-600	700-1 1x	wipe dry	
	Basecoat	Glasurit 90 Line Basecoat LMB 0058	Glasurit 93-E 3 Adjusting Base	2:1 mixing stick	HVLP 1,3 mm 2,0 bar	2 + ½ 15-20 µm max.	10 min. at max. 60°C				
Clear		Glasurit 923-335 HS Multi Clear VOC	Glasurit 929- VOC Hardener	Glasurit 352- Reducer	2:1 +10% mixing stick	HVLP 1,3 mm 2,0 bar	2 40-60 µm	30 min. at 60°C.			

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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