



SYSTEM INFORMATION

Glasurit® 90-Line FD 7 / Ford electric orange pearl

Process description: Glasurit® refinish process with improved surface hardness for 90 Line Ford colour FD 7 electric orange pearl

Cleaning	541-5 Glasurit® Wax and Silicone Remover	 1x	 wipe dry	Mechanical de-rusting of damaged areas	 P 240 – P400	700-1 Glasurit® Cleaner	 1x	 wipe dry										
	285-505 Glasurit® HS Primer Filler, grey	929-55, -56 Glasurit® HS Filler Hardener	352- Glasurit® Reducer	 4:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0-3.0 bar	 2 50-70 µm	 20 min. at 60°C	 P 400	 700-1 1x	 wipe dry								
Primer Filler	285-38 VOC* Glasurit® Non-Sanding Filler	929-56, -55 Glasurit® HS Filler Hardener	352- Glasurit® Reducer	 3:1:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 1 20-35 µm	 30 min. at 60°C											
Filler and Surfacer	<p>*Note: Alternatively, 285-38 VOC could be tinted with 22 Line VOC in order to reduce the contrast to 90 Line basecoat. This provides the benefit of achieving lower film builds and a homogenous appearance without clouding of 90 Line.</p> <table border="0"> <tr> <td>285-38 VOC</td> <td>85.0 g</td> </tr> <tr> <td>22-MC 35</td> <td>3.0 g</td> </tr> <tr> <td>22-M 326</td> <td>1.2 g</td> </tr> <tr> <td>22-M 77</td> <td>10.8 g</td> </tr> </table>										285-38 VOC	85.0 g	22-MC 35	3.0 g	22-M 326	1.2 g	22-M 77	10.8 g
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Basecoat	90 Line Glasurit® Basecoat FD 7	93-E 3 Glasurit® Adjusting Base	 2:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 + ½ 15 – 20 µm max.	 10 min. at 60°C												
Clear	923-335 Glasurit® HS Multi Clear VOC	929- Glasurit® VOC Hardener	352- Glasurit® Reducer	 2:1 + 10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 40 – 60 µm	 30 min. at 60°C											

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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