SYSTEM INFORMATION

Blending in process with Glasurit® 925-2002

Process description: Blending in process using Glasurit® clear coat for Toyota / Lexus on the panel being repaired.

Substrates:
- Fully cured ultra scratch-resistant old paintwork
- Glasurit® 90 Line Basecoat
- Glasurit® 55 Line Basecoat

Remarks:
- When using 55 Line basecoats, add 3% of 929-93 to 55 Line mixing bases.

Cleaning

<table>
<thead>
<tr>
<th>Cleaning</th>
<th>Glasurit® Cleaner 700-1</th>
</tr>
</thead>
<tbody>
<tr>
<td>1x</td>
<td>Wipe dry</td>
</tr>
<tr>
<td></td>
<td>Sanding paste + suitable closed-pore foam pad</td>
</tr>
</tbody>
</table>

90 Line or 55 Line

Add 3% of 929-93 to 55 Line mixing bases

Application according to PS1 “Spot repair process specialist” training and PE2 “Process Education Advanced”

Clear

Glasurit® HS Clear ultra scratch-resistant 925-2002

<table>
<thead>
<tr>
<th>Clear</th>
<th>Glasurit® HS Clear ultra scratch-resistant 925-2002</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 g</td>
<td>925-2002</td>
</tr>
<tr>
<td>40 g</td>
<td>929-2002</td>
</tr>
<tr>
<td>20 g</td>
<td>353-91</td>
</tr>
<tr>
<td>5 g</td>
<td>523-15</td>
</tr>
<tr>
<td>1.0 mm</td>
<td>SATA Minijet HVLP</td>
</tr>
<tr>
<td>1 – 2</td>
<td>over-lapping</td>
</tr>
</tbody>
</table>

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these statements do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

BASF Coatings GmbH, Automotive Refinish Coatings Solutions Europe, Glasuritstrasse1, 48165 Münster, Germany 06/2013
SYSTEM INFORMATION

Blending in process with Glasurit® 925-2002

Fade-out area 1st step

1:1 RFU Clear with 352-500 SATA Minijet HVLP 1.0 mm
1 - 2 in fade-out area

This working step does not comply with European VOC legislation.

Fade-out area 2nd step

1:1 Mix from 1st step with 352-500 SATA Minijet HVLP 1.0 mm
1 - 2 in fade-out area

60°C 30 min.
80°C 30 min.

This working step does not comply with European VOC legislation.

Before polishing the panel being repaired must cool 60 min. at room temperature.

Polishing

- Sanding paste + suitable closed-pore foam pad
- Fine sanding paste + suitable closed-pore waffle foam pad
- High Gloss Polish + suitable open-pore waffle foam pad

Attention: Cleaning only with water

Safety advice:
The products are suitable for professional use only.
It cannot be ruled out that these products contain particles < 0.1 µm.