










## Classic Car – Repair process for standard topcoats





**Description:** Standard refinishing process for the restoration of classic cars

- The body parts have to be prepared according to the respective CC S 1 - S 6 Classic Car Repair Processes
- After a longer waiting time, the area must be cleaned with Glasurit 541-5 Wax and Silicone Remover
- The repair process can be continued without scuff-sanding

Topcoat	22 VOC Glasurit® HS 2K Topcoat	929-33, -34 Glasurit® Hardener VOC	352-216 Glasurit® Reducer	 2 : 1 + 10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 50-70 µm	 30 min at 60°C	 8 min
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or

Topcoat	90 Line Glasurit® Basecoat	93-E3 Glasurit® Adjusting Base	 2 : 1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 + ½ 10-15 µm	 Flash off until mat between spraycoats and before clearcoat application
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Clear	923-335 Glasurit® HS Multi Clear VOC	929-33, -34 Glasurit® VOC Hardener	352-216 Glasurit® Reducer	 2 : 1 + 10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 40-60 µm	 30 min at 60°C
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**Alternatively:** 923-630 Glasurit® HS Clear superior gloss VOC

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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