















## Classic Car – Repair process for plastics

**Description:** Refinishing process suitable for all paintable plastic materials to produce high-quality surfaces. GRP parts can be coated according to System CC S 1 Repair process for old paintwork

|   |  |   |  |   |   |  |  |  |   |
|---|--|---|--|---|---|--|--|--|---|
| Cleaning  | 541-30<br>Glasurit®<br>Universal cleaner<br>for plastics | <br>1x | <br>Sand<br>damaged<br>surface with<br>P80-P600<br>Sand<br>surrounding<br>area with<br>sanding<br>pad | 541-30<br>Glasurit®<br>Universal cleaner<br>for plastics                                  | <br>1x                   | <br>Wipe dry                      | <b>Heating</b><br>of PU foam and<br>polyamide (PA) to remove<br>mould release agents and<br>water      | <br>1 h<br>at 60°C            | <br>1x<br>moistened<br>cloth |
|   | Fine body<br>filler                                      | 839-90<br>Glasurit®<br>Plastic Body<br>Filler   | 948-36<br>Glasurit®<br>Hardener Paste  | <br>+ 3% | <br>25-35 min<br>at 20°C | <br>P80/P150<br>coarse<br>sanding   | 581-90<br>Glasurit®<br>Guide Coat  | <br>P240/P320<br>fine sanding |   |
| Primer<br>for wet on wet filler<br>for plastics |  | 285-270<br>Glasurit®<br>Primer Filler Pro   | 929-58<br>Glasurit®<br>Filler Hardener<br>PRO  | 522-10<br>Glasurit®<br>Plastic additive   | <br>4 : 1 : 1            | <br>HVLP<br>1.3 mm<br>2.0-3.0 bar | <br>1 ½<br>30-40 µm | <br>30 min<br>at 60°C         |   |

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.


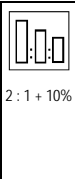

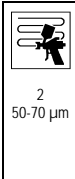


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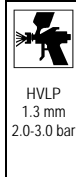
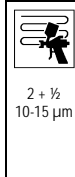
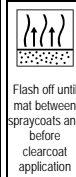



## Classic Car – Repair process for plastics

Topcoats and clears must be elastified by adding 25% Glasurit 522-111 Softface Additive before being applied to for example PP-EPDM, PA, PPO or GRP / SMC.

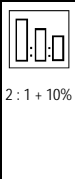

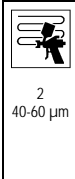

|         |  |                                     |   |
|---------|--|-------------------------------------|---|
| Topcoat | 22 VOC Glasurit® HS 2K Topcoat             | 522-111 Glasurit® Softface Additive |  4 : 1                           |
|         | Mixture: HS 2K Topcoat / Softface Additive | 929-33, -34 Glasurit® VOC Hardener  | 352-216 Glasurit® Reducer   |
|         |  |                                     |  2 : 1 + 10%                    |
|         |  |                                     |  HVLP<br>1.3 mm<br>2.0-3.0 bar |
|         |  |                                     |  2<br>50-70 µm                 |
|         |  |                                     |  40 min<br>at 60°C             |
|         |  |                                     |  8 min                         |

or

|         |                            |                                |  |  |  |   |
|---------|----------------------------|--------------------------------|--|--|--|---|
| Topcoat | 90 Line Glasurit® Basecoat | 93-E3 Glasurit® Adjusting Base |  2 : 1<br>mixing stick |  HVLP<br>1.3 mm<br>2.0-3.0 bar |  2 + ½<br>10-15 µm |  Flash off until<br>mat between<br>spraycoats and<br>before<br>clearcoat<br>application |
|         |                            |                                |  |  |  |   |

|       |  |                                     |   |
|-------|--|-------------------------------------|---|
| Clear | 22-VOC Glasurit® HS 2K Topcoat or 923-335 VOC HS Multi Clear | 522-111 Glasurit® Softface Additive |  4 : 1 |
|       |  |                                     |   |

Alternatively: 923-630 Glasurit® HS Clear superior gloss VOC

|  |                                    |                           |  |   |   |   |
|--|------------------------------------|---------------------------|--|---|---|---|
| Mixture: HS 2K Topcoat / Softface Additive or HS Multi Clear / Softface Additive | 929-33, -34 Glasurit® VOC Hardener | 352-216 Glasurit® Reducer |  2 : 1 + 10% |  HVLP<br>1.3 mm<br>2.0-3.0 bar |  2<br>40-60 µm |  40 min<br>at 60°C |
|--|------------------------------------|---------------------------|--|---|---|---|

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