





### Classic Car – Repair process for plastics

**Description:** Refinishing process suitable for all paintable plastic materials to produce high-quality surfaces. GRP parts can be coated according to System CC S 1 Repair process for old paintwork







<b>Cleaning</b>	541-30 Glasurit® Universal cleaner for plastics	 1x	 Sand damaged surface with P80-P600 Sand surrounding area with sanding pad	541-30 Glasurit® Universal cleaner for plastics	 1x	 Wipe dry	<b>Heating</b> of PU foam and polyamide (PA) to remove mould release agents and water	 1 h at 60°C	 1x moistened cloth
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<b>Fine body filler</b>	839-90 Glasurit® Plastic Body Filler	948-36 Glasurit® Hardener Paste	 + 3%	 25-35 min at 20°C	 P80/P150 coarse sanding	581-90 Glasurit® Guide Coat	 P240/P320 fine sanding
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<b>Primer</b>	934-0 Glasurit® 1K-Plastics Adhesion Primer	 HVLP 1.3 mm 2.0-3.0 bar	 1 10-15 µm	 15 min at 20°C
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Alternatively: 934-70 Glasurit® VOC 2 K Plastics Primer Filler

<b>Filler</b>	285-505 Glasurit® HS Primer Filler	522-111 Glasurit® Softface Additive	 4 : 1
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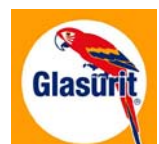
Mixture: HS Primer Filler/ Softface Additive	929-55, -56 Glasurit® HS Filler Hardener	352- Glasurit® Reducer	 4 : 1 : 1	 HVLP 1.7-1.9 mm 2.0-3.0 bar	 2 40-60 µm	 30 min at 60°C	 9 min	 P 800
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Alternatively: 285-555, 285-655 Glasurit® HS Primer Filler

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.


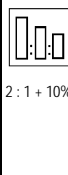




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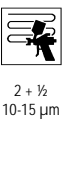
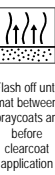

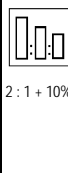

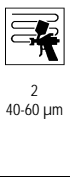


### Classic Car – Repair process for plastics

Topcoats and clears must be elastified by adding 50% 522-111 Glasurit® Softface Additive before being applied to soft PU foam.

Topcoat	22 VOC Glasurit® HS 2K Topcoat	522-111 Glasurit® Softface Additive	 2 : 1						
	Mixture: HS 2K Topcoat / Softface Additive	929-33, -34 Glasurit® VOC Hardener	352-216 Glasurit® Reducer	 2 : 1 + 10%	 HVLP 1.3 mm 2.0-3.0 bar	 2 50-70 µm	 40 min at 60°C	 8 min	

or

Topcoat	90 Line Glasurit® Basecoat	93-E3 Glasurit® Adjusting Base	 2 : 1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 + ½ 10-15 µm	 Flash off until mat between spraycoats and before clearcoat application
	Clear	22-VOC Glasurit® HS 2K Topcoat or 923-335 Glasurit® VOC HS Multi Clear	522-111 Glasurit® Softface Additive	 2 : 1		
Mixture: HS 2K Topcoat / Softface Additive or HS Multi Clear / Softface Additive		929-33, -34 Glasurit® VOC Hardener	352-216 Glasurit® Reducer	 2 : 1 + 10%	 HVLP 1.3 mm 2.0-3.0 bar	 2 40-60 µm

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